Rattunde-Approved Cutting Oil & Cleaning Emulsion



To ensure optimal performance, maximum tool life, and consistent production quality, Rattunde recommends exclusively using the following WEDOLiT products – the only products officially approved for use with Rattunde systems. These high-performance fluids are specially formulated to meet the strict demands of Rattunde machines and processes.

WEDOLIT N 52 - CUTTING OIL FOR MINIMUM QUANTITY LUBRICATION (MQL)

Tailored for a wide range of metal alloys and MQL systems, WEDOLiT N 52 delivers:

- Exceptional cooling and lubrication to reduce friction and wear
- Clean cuts and dimensional accuracy
- Excellent wetting and film formation without sticky residues
- Economical application rates
- Easy removal with solvents or alkaline cleaners
- Flashpoint above 180°C for added safety

WEDOLIT K 102 - CLEANING

This versatile emulsion cleans and protects steel and non-ferrous parts, offering:

- Stable emulsion across all concentrations
- Heat-stable performance (60–80°C baths)
- Strong resistance to contaminants
- Boron- and formaldehyde-free formulation
- Compatible with VCI foils and a wide range of materials
- Leaves a light, protective film (depending on concentration)

TRUSTED WORLDWIDE - WHY CHOOSE WEDOLIT

This versatile emulsion cleans and protects steel and non-ferrous parts, offering:

- Over 80 years of expertise in metalworking fluids
- Proven reliability, durability, and process stability
- Cutting-edge technology for tube & pipe manufacturing, corrosion protection and cold forming
- Global availability and support

APPROVED BY:

RATTUNDE

CONTACT

For the best results and to maintain your Rattunde system warranty, get in touch with your WEDOLiT Expert:

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FINE FILTRATION

Master Fluid SOLUTIONS